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5S is a workplace organization method that uses a list of five Japanese words: seiri, seiton, seis?, seiketsu, and shitsuke. These have been translated as "Sort", "Set In order", "Shine", "Standardize" and "Sustain". The

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The 5S system is a step-by-step way to transform a workplace from one of disorder and clutter to an organized and productive one. 5S helps you to improve worker safety, productivity, quality, and efficiency. And, it accomplishes this by removing what's called the Eight Wastes. Do you recognize any of

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