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Note: Later 3054 engines require the use of a TORX T27 driver to adjust valve lash. Rotate the crankshaft in the normal

rotation of the engine. When the inlet valve of the No. 4 cylinder has opened and the exhaust valve of the No. 4 cylinder has not completely closed measure the valve lash of the inlet valve and the exhaust valve of No. 1 cylinder.

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This service manual covers the engine installed in Tennant equipment and gives detailed maintenance and repair information. For your convenience, the information is grouped by sections as a ready reference. The descriptions, illustrations, and specifications contained in this manual are for engine Caterpillar the above model.

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