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engine data : toyota 4y general data model 4y make toyota
fuel type gasoline number of cylinders / capacity #/cm 3
4/2237 bore mm 91 stroke mm 86 power / cap./rpm kw (pk) /
s-1 39,7/2400 service data compression pressure kg/cm 2 /
s-1 12,5/250 firing order 1-3-4-2 valve clearance - intake
cold mm hydr. pouss. valve clearance - exhaust, cold mm ...

Engine data : TOYOTA 4Y
bore. stroke. firing. main. rod . order. journal. journal.
3.5830. 3.3860. 1-3-4-2. 2.2835. 1.8898. spark plug. spark
plug. air. ign.timing. oil capacity. type. gap ...

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There's a 4-cycle-water-cooled cooling system in it that makes it easy for the engine to run at its maximum, optimal speed. As if that's not impressive enough, we should also state here that there's a 44kW (@2570rpm) maximum output (gasoline) for this engine, with a 165Nm (@2570rpm) maximum torque (gasoline).

Toyota 4y Engine Torque Settings

Y engine; Overview; Manufacturer: Toyota: Production: 1982–1996: Layout; Configuration: Naturally aspirated Straight-4: Valvetrain: OHV 8 valves: Combustion; Fuel type: Petrol: Cooling system: Water-cooled: Output; Power output: 70–97 PS (51–71 kW) (net) Torque output: 13.8–18.6 kg?m (135–182 N?m; 100–135 lbf?ft) (net) Chronology; Successor: Toyota TZ engine

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Toyota 4y Engine Torque Settings toyota 4y engine torque settings model 4y make toyota fuel type gasoline number of cylinders / capacity #/cm34/2237 bore mm 91 stroke mm 86 power / cap./rpm kw (pk) / s-139,7/2400. service data. compression pressure kg/cm2/ s-112,5/250 firing order 1-3-4-2 valve clearance - intake cold mm hydr. pouss.

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On torquing the head bolts, once the head is back on, the bolts should first be torqued to 30nm each in sequence (I'll get the sequence from the workshop manual this evening), afterwhich they must be torqued to 90nm again in sequence. You will need a good torque wrench for this job. The head bolts must be re-torqued to 90nm at 1000km.

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