

## 350 Vortec Rebuild Manual

The small-block Chevrolet is easily the most popular V-8 engine ever built. It was introduced in 1955, and remained in production until the mid-1990s, powering legendary cars such as the 1955-1957 Chevys, Camaros, Impalas, Novas, Chevelles, and of course, the most popular sports car of all time, the Corvette. Of course, whether restoring or modifying one of these classics, the time comes when your small-block Chevy needs rebuilding. This updated version of Small-Block Chevrolet: Stock and High-Performance Rebuilds is a quality, step-by-step Workbench book that shows you how to rebuild a street or racing small-block Chevy in your own garage. It includes more than 600 color photos and easy-to-read text that explains every procedure a professional builder uses to assemble an engine, from crankshaft to carburetor. Detailed sections show how to disassemble a used engine, inspect for signs of damage, and make the necessary repairs, buy machine work, check critical component fit, and much more! Performance mods and upgrades are discussed along the way, as the book meets the needs of all enthusiasts, from racers to hot rodders. Small Block Chevrolet: Stock and High-Performance Rebuilds is a must-have for every small-block Chevy fan.

This book covers the vast majority of Powerstroke Diesel engines on the road, and gives you the full story on their design. Each part of the engine is described and discussed in detail, with full-color photos of every critical component. A full and complete step-by-step engine rebuild is also included.

This revised and updated color edition of How to Rebuild the Small-Block Ford walks you step by step through a rebuild, including: planning your rebuild, disassembling and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in.

\*Packed with good advice - from running costs, through paperwork, vital statistics, valuation, and the Cobra replica community, to whether a Cobra replica will suit you and your lifestyle!- this is The complete guide to choosing, assessing and buying the replica of your dreams"--Back cover.

Stock and High-performance Rebuilds

Models Covered, THM200-4R, THM350, THM400 and THM700-R4 - Rear W

Popular Mechanics

GM 6.2 & 6.5 Liter Diesel Engines

How to Rebuild & Modify

Turbo Hydra-Matic 350 Handbook

This is an engine rebuilding and modification guide that includes sections on history, engine specs, disassembly, cylinder block and bottom end reconditioning, cylinder heads and valvetrain reconditioning, balancing, step-by-step engine reassembly, torque values, and OEM part numbers for the popular Chevy LS series of engines.

If you have a small-block Ford, then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams visually walk you through the entire rebuild. You'll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There's even a section on how to perform tune-ups to maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can't be swapped. This is truly a "hands-on" book. Don't put off your project any longer. Start rebuilding your small-block Ford today!

Step-by-step instructions for how to modify the General Motors Powerglide Transmission for drag racing, road racing, and circle track racing. Includes sections on theory of operation, transbrakes/valvebodies, adapters, disassembly, modifications, assembly, adjustments, installation, high horsepower applications, and torque converters.

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format.

How to Rebuild Small-Block Ford Engines

How to Rebuild Small-Block Chevy LT-1 LT-4 Engines

Stock and High-Performance Rebuilds

Troubleshooting, Removal, Disassembly, Reconditioning, Assembly, Installation & Tune-Ups

How to Build the Smallblock Chevrolet

General Motors Automatic Transmission Overhaul

*Now in beautiful color, How to Rebuild the Small Block Chevrolet is a quality, step-by-step Workbench Book that shows you how to rebuild a street or racing small-block Chevy in your own garage. Includes over 600 color photos and easy to read text that explains every procedure a professional builder uses to assemble an engine from crankshaft to carburetor. Detailed sections show how to disassemble a used engine, inspect for signs of damage, select replacement parts, buy machine work, check critical component fit, and much more! Performance mods and upgrades are discussed along the way, so the book meets the needs of all enthusiasts, from restorers to hot rodders.*

*Although not quite the stout heavy-duty performer as its big brother, the Turbo 400, the Turbo 350 transmission is a fine, durable, capable, and when modified, stout performer in its own right. Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions. There always comes a time when the old transmission shows signs of wear. At some point, even the best transmissions need to be rebuilt. In GM Turbo 350 Transmissions: How to Rebuild & Modify, respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM's popular rear-wheel-drive automatic transmission. With his proven style, Ruggles goes through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. He includes instruction on removal and installation, tear-down procedures, parts inspection and replacement, as well as performance mods and shift kit installation. Time-saving tips are part of every buildup as well. Automatic transmissions are a mystery to most. Even if you end up deciding to have a professional take care of your transmission repair and performance needs, the information contained in this book is crucial to understanding how the power gets from the engine to the road. Add a copy of GM Turbo 350: How to Rebuild & Modify to your automotive library today.*

*This clear, concise text leads you through every step of the rebuild of your Turbo Hydra-matic transmission, from removal, teardown, and inspection to assembly and installation. This book also covers transmission identification, principles of operation and maintenance, troubleshooting, and in-car repairs. It includes heavy-duty and high-performance modifications: coolers, high-stall converters, shift-programming kits, internal beef-ups, and more. More than 750 photos, drawings, and charts combine with text give you the most authoritative book of its kind.*

*The small-block Chevy is widely known as the most popular engine of all time. Produced in staggering numbers and boasting huge aftermarket support, small blocks are the engine of choice for a large segment of the performance community. Originally published as two separate volumes, Small Block Chevy Performance 1955-1996 now covers the latest information on all Gen I and Gen II Chevy small blocks, this time in one volume. This book continues to be the best power source book for small-block Chevy. The detailed text and photos deliver the best solutions for making your engine perform. Extensive chapters explain proven techniques for preparing blocks, crankshafts, connecting rods, pistons, cylinder heads, and much more. Other chapters include popular ignition, carburetor, camshaft, and valvetrain tips and tricks.*

How to Rebuild and Modify Rochester Quadrajet Carburetors

GM LS-Series Engines

Small-Block Chevy Engine Builds

How to Rebuild - Revised Edition

Cars & Parts

GM Turbo 350 Transmissions

*The small-block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers. But with its popularity come certain problems, and this book is your step-by-step go-to manual.*

*The Rochester Quadrajet carburetor was found perched atop the engine of many a classic GM performance vehicle. The Q-Jet is a very capable but often misunderstood carb. This book, How to Rebuild and Modify Rochester Quadrajet Carburetors, seeks to lift the veil of mystery surrounding the Q-Jet and show owners how to tune and modify their carbs for maximum performance. The book will be a complete guide to selecting, rebuilding, and modifying the Q-Jet, aimed at both muscle car restorers and racers. The book includes a history of the Q-Jet, an explanation of how the carb works, a guide to selecting and finding the right carb, instructions on how to rebuild the carb, and extensive descriptions of high-performance modifications that will help anyone with a Q-Jet carb crush the competition.*

*The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro, Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangelosi has created an indispensable reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to change the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process.*

*Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle.*

How to Build High-Performance Chevy LS1/LS6 V-8s

Honda Engine Swaps

Chevrolet Small Block Parts Interchange Manual - Revised Edition

How to Rebuild the Small-Block Ford

Chevrolet Inline-6 Engine 1929-1962

How to Rebuild Pontiac V-8s

Chevrolet's inline 6-cylinder, affectionately known as the "Stovebolt," was produced and applied to Chevrolet-powered automobiles from 1929 through 1962. Its effectiveness and simplicity greatly contributed to the lengthy duration of its life span, with the engine still being created in some capacity into 2009.

Deve Krehbiel of devestech.com has taken his decades of knowledge on the inline-6 and created the ultimate resource on rebuilding the Stovebolt Chevrolet powerplant. Using color photography with step-by-step sequencing, Deve takes you through the disassembly, rebuild, and reassembly of these engines, including rebuilding the carburetor, distributor, and intake/exhaust systems. Tech Tips highlight areas that can be overlooked, such as proper cleaning and determining if a part is reusable, and an appendix provides information on decoding casting numbers. With millions of Chevrolets built with an inline-6 engine, there's no shortage of candidates for a rebuild. With Chevrolet Inline-6 Engine: How to Rebuild, you will now have the perfect complementary tool to walk you through the entire engine-rebuilding process. p.p1 (margin: 0.0px 0.0px 0.0px; font: 12.0px Arial)

Long-time Pontiac expert Rocky Rowella guides the reader through the entire rebuild process. Drawing on his vast experience, Rowella uses detailed captions and explanatory photos to show each crucial step of the disassembly, inspection, machine work, parts selection, assembly, and break-in process. The book instructs the reader how to skillfully pull the engine and prevent damage to the car. It documents how to carefully inspect the components for problems and fix these issues that could spell doom for a newly rebuilt engine. Finding a reputable and professional machine shop that specializes in Pontiac engines is discussed, as well as aftermarket parts and OEM parts interchange for high-performance, so you can select the best parts for a particular engine. All essential machine stop procedures are covered in detail. Inspection and pre-assembly are thoroughly explained.

How to build small-block Chevy engines for maximum performance. Includes sections on heads, cams, exhaust systems, induction modifications, dyno-tested engine combinations, and complete engine build-ups.

Finally, a rebuild and performance guide for GM 6.2 and 6.5L diesel engines! In the late 1970s and early 1980s, there was considerable pressure on the Detroit automakers to increase the fuel efficiency for their automotive and light-truck lines. While efficient electronic engine controls and computer-controlled gas engine technology was still in the developmental stages, the efficiency of diesel engines was already well documented during this time period. As a result, General Motors added diesel engine options to its car and truck lines in an attempt to combat high gas prices and increase fuel efficiency. The first mass-produced V-8 diesel engines of the era, the 5.7L variants, appeared in several General Motors passenger-car models beginning in 1978 and are often referred to as the Oldsmobile Diesels because of the number Oldsmobile cars equipped with this option. This edition faded from popularity in the early 1980s as a result of falling gas prices and quality issues with diesel fuel suppliers, giving the cars a bad reputation for dependability and reliability. The 6.2L appeared in 1982 and the 6.5L in 1992, as the focus for diesel applications shifted from cars to light trucks. These engines served faithfully and remained in production until 2001, when the new Duramax design replaced it in all but a few military applications. While very durable and reliable, most of these engines have a lot of miles on them, and many are in need of a rebuild. This book will take you through the entire rebuild process step by step from diagnosis to tear down, inspection to parts sourcing, machining, and finally reassembly. Also included is valuable troubleshooting information, detailed explanations of how systems work, and even a complete Stanadyne DB2 rebuild section to get the most out of your engine in the modern era. If you have a 6.2, or 6.5L GM diesel engine, this book is a must-have item for your shop or library.

How to Rebuild Small-Block Chevys

Powerglide Trans HP1355

How to Rebuild Ford Power Stroke Diesel Engines 1994-2007

Chevrolet Small Block V-8 Interchange Manual

Muncie 4-Speed Transmissions

If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Changing and serializing identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today!

Since 1991, the popular and highly modifiable Ford 4.6-liter has become a modern-day V-8 phenomenon, powering everything from Ford Mustangs to hand-built hot rods and the 5.4-liter has powered trucks, SUVs, the Shelby GT500, and more. The wildly popular 4.6-liter has created an industry unto itself with a huge supply of aftermarket high-performance parts, machine services, and accessories. Its design delivers exceptional potential, flexibility, and reliability. The 4.6-liter can be built to produce 300 hp up to 2,000 hp, and in turn, it has become a favorite among rebuilders, racers, and high-performance enthusiasts. 4.6-/5.4-Liter Ford Engines: How to Rebuild expertly guides you through each step of rebuilding a 4.6-liter as well as a 5.4-liter engine, providing essential information and insightful detail. This volume delivers the complete nuts-and-bolts rebuild story, so the enthusiast can professionally rebuild an engine at home and achieve the desired performance goals. In addition, it contains a retrospective of the engine family, essential identification information, and component differences between engines made at Romeo and Windsor factories for identifying your engine and selecting the right parts. It also covers how to properly plan a 4.6-/5.4-liter build-up and choose the best equipment for your engine's particular application. As with all Workbench Series books, this book is packed with detailed photos and comprehensive captions, where you are guided step by step through the disassembly, machine work, assembly, start-up, break-in, and tuning procedures for all iterations of the 4.6-/5.4-liter engines, including 2-valve and 3-valve SOHC and the 4-valve DOHC versions. It also includes an easy-to-reference spec chart and suppliers guide so you find the right equipment for your particular build up.

This ultimate guide to installing the LSx in your GM muscle car details all the necessary steps from concept to completion, including fabrication and installation of motor mounts, wiring, fuel system, and driveline considerations.

Ford FE engines, which were manufactured from the late 1950s all the way through the mid-1970s, were designated as the large-displacement engines in the Ford lineup. FE means Ford Edsel, and reflects an era when Ford sought to promote the Edsel name. The design of these engines was implemented to increase displacement over its predecessor, the Y-Block engines of the previous decade. Early models were fairly modest in displacement, as were most big-blocks of the era, but they grew quickly to fill the needs of rapidly changing chassis requirements and consumer demand for larger vehicles. As it grew, the FE engine performed admirably as a heavy passenger car and light truck engine. It also became quite accomplished in performance circles, winning the 24 Hours of Le Mans, as well as powering Ford's muscle car and drag racing programs in the mid- to late 1960s. In this book, you will learn everything you need to know to rebuild one of these legendary engines. CarTech's unique Workbench series format takes you step-by-step through the entire rebuilding process. Covered are engine identification and selection, disassembly, cleaning, parts analysis and assessment, machine shop processes, replacement parts selection, re-assembly and start-up/break-in techniques. Along the way you find helpful tips on performance upgrades, trouble spots to look for, special tools required, and professional builder's tips. FE master, owner of Survival Motorsports, and veteran author Barry Rabotnick shares all of his tricks and secrets on building a durable and reliable FE engine. Whether you are simply rebuilding an old truck for reliable service use, restoring a 100-point show car, or building the foundation for a high-performance street and strip machine, this book will be an irreplaceable resource for all your future FE engine projects.

Chevy Small-Block V-8 Interchange Manual, 2nd Edition

How to Rebuild the Big-Block Chevrolet

How to Rebuild or Modify Chevrolet's Powerglide for all Applications

Chevrolet Engine Overhaul Manual

2nd Edition

How to Troubleshoot, Remove, Rebuild, and Install. Details Parts Interchange, Plus High-Performance and Heavy-Duty Modifications

When it comes to their personal transportation, today's youth have shunned the large, heavy performance cars of their parents' generation and instead embraced what has become known as the "sport compact"--smaller, lightweight, modern sports cars of predominantly Japanese manufacture. These cars respond well to performance modifications due to their light weight and technology-laden, high-revving engines. And by far, the most sought-after and modified cars are the Hondas and Accuras of the mid-'80s to the present. An extremely popular method of improving vehicle performance is a process known as engine swapping. Engine swapping consists of removing a more powerful engine from a better-equipped or more modern vehicle and installing it into your own. It is one of the most efficient and affordable methods of improving your vehicle's performance. This book covers in detail all the most popular performance swaps for Honda Civic, Accord, and Prelude as well as the Acura Integra. It includes vital information on electrics, fit, and drivetrain compatibility, design considerations, step-by-step instruction, and costs. This book is must-have for the Honda enthusiast.

Chilton's original line of model-specific information covers older vehicles. Each manual offers repair and tune-up guidance designed for the weekend for the weekend mechanic, covering basic maintenance and troubleshooting. For the hobbyist or used car owner, this information is essential and unavailable elsewhere.

A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications Book Summary: • Engine identification • Tools and equipment • Diagnos • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy

Covers rear-wheel drive transmissions THM200-4R, THM350, THM400 and THM700-R4; and front-wheel drive transaxes THM125/125C, THM3T40, THM440-T4 and THM4T60.'

The Complete Swap Manual

How to Rebuild the Small-Block Chevrolet

Small-Block Chevy Performance 1955-1996

Chilton Book Company Repair Manual

The Essential Buyer's Guide

In our popular Workbench Series, How to Rebuild the Big Block Chevrolet covers the basics of any engine rebuild in over 450 color photos of step-by-step instruction. Subjects covered include the history of the big block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This book is essential for not only enthusiasts looking to rebuild their big-block Chevy, but as a guideline for building performance applications as well.

How to Rebuild Your Small-Block ChevyTroubleshooting, Removal, Disassembly, Reconditioning, Assembly, Installation & Tune-UpHP Books

This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small-blocks. Covered is everything you need to know about these engines, including the difficult engine removal and installation, simple engine bolt-ons, electronic controls for the Generation III engine, and detailed engine builds at four different power levels.

The small-block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers. But with its popularity come certain problems--its more-than-45 years of production have led to countless permutations, making modification or repair a confusing proposition. This book makes sense of that confusion for anyone working on a small-block Chevy engine. The most complete encyclopedia ever assembled, cataloging all 1968 to 2000 small-block Chevrolet V-8 engines, this manual includes more than 25,000 part numbers, specs, dates and technical details on engine blocks, heads, valves, crankshafts, camshafts, pistons, manifolds, ignition systems, emission systems, computer controls, motor mounts and more. More than 300 photos, diagrams, charts and tables reference all available Chevy equipment and its interchange uses. Filled with advice on which parts work best for special applications and tips on component selection, this book is the essential tool for anyone with a small-block Chevy engine.

Modifying and Tuning GenIII Engines for GM Cars and Pickups

How to Rebuild the Small-block Chevrolet

4.6L & 5.4L Ford Engines

All U.S. and Canadian Models of E-100, E-150, E-200, E-250, E-300, E-350 Vans and Club Wagons, Including Diesel Engines, Ford vans, 1961 to 1988

How to Rebuild GM LS-Series Engines

How to Rebuild and Modify

*A guide to the building of high-performance Chevy engines ranging in size from two hundred sixty-five to four hundred cubic inches, including numerous photographs and information on stock and special parts*

*With the increasing popularity of GM's LS-series engine family, many enthusiasts are trying to rebuild. The first of its kind, How to Rebuild GM LS-Series Engines, tells you exactly how to do that. The book explains variations between the various LS-series engines and elaborates up on the features that make this engine family such an excellent design. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along Sheet to help you record vital statistics and measurements along the way.*

*Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.*

*This step-by-step guide to rebuilding LTI small-block Chevy engines includes sections on disassembly and inspection, reconditioning the block and bottom end, reconditioning and rebuilding the cylinder heads, fuel injection systems, and exhaust.*

Small-Block Chevrolet

Building the Chevy LS Engine HP1559

Ford FE Engines

How to Build Max-Performance Chevy Small-Blocks on a Budget

Step-by-Step Rebuild to Factory Specifications Covers, 1992-1997

Cobra Replicas

*A quality, step-by-step Workbench Book and DVD combination that shows you how to build a street or racing small-block. The book includes more than 650 photos and a 2 hour DVD.*

Rebuilding and Performance Modifications

How to Rebuild Your Small-Block Chevy

Chevy Small-Block V-8 Interchange Manual

How to Build Horsepower for Maximum Street and Racing Performance